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*First thing Monday*  
**D3565-1**  
**Job Sheet 195784**



**Part No:** D3565-1

**Job Qty:** 8 pcs

**Part Name:** Wearplate



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 5/30/19

**Job Tracking No:**

**Due Date:** 6/11/19

**Created By:** Kimberley Guerin

**Type:** Stock *SOLD*

**Description:**

**Note:** DWG REV C IPP Rev :A New Issue 07-01-16 JLM IPP rev B revB dwg 07.04.18 ec IPP Rev:C rev.c as per dwg 08-01-14 DD verified by: IPP Rev: D QC5 added to step 8 08.12.22 KJ Verified by:

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|-------------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                               |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 100   | Waterjet - Flow - 1           | 8 pcs | 6/11/19    | 6/11/19  | 0.17      | 0.56    | Waterjet - Flow       |           | <i>06/19/06/10</i> |
| 120   | QC 8                          | 8 pcs | 6/11/19    | 6/11/19  | 0.00      | 0.00    | QC 8 - 12             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 14             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 17             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 20             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 25             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 3              |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 32             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 33             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 35             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 39             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 4              |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 44             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 45             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 49             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 58             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 8              |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 9              |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 68             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 67             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 1 (A)          |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 47             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 40             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 52             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 23             |           |                    |
|       |                               |       |            |          |           |         | QC 8 - 57             |           |                    |
| 130   | Large Fab - Welded Assy-2-B4B | 8 pcs | 6/11/19    | 6/11/19  | 0.00      | 7.14    | Large Fab - 1 - B4B   |           | <i>22</i>          |
|       |                               |       |            |          |           |         | Large Fab - 10 - B4B  |           |                    |
|       |                               |       |            |          |           |         | Large Fab - 2 - B4B   |           |                    |
|       |                               |       |            |          |           |         | Large Fab - 3 - B4B   |           |                    |

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|     |                                   |          |         |           |                                   |           |
|-----|-----------------------------------|----------|---------|-----------|-----------------------------------|-----------|
|     |                                   |          |         |           | Large Fab - 4 - B4B               |           |
|     |                                   |          |         |           | Large Fab - 5 - B4B               |           |
|     |                                   |          |         |           | Large Fab - 6 - B4B               |           |
|     |                                   |          |         |           | Large Fab - 7 - B4B               |           |
|     |                                   |          |         |           | Large Fab - 8 - B4B               |           |
|     |                                   |          |         |           | Large Fab - 9 - B4B               |           |
|     |                                   |          |         |           | Large Fab - 11 - B4B<br>(Various) |           |
| 140 | QC 9                              | 8<br>pcs | 6/11/19 | 0.00 0.00 | QC 9 - 10                         |           |
|     |                                   |          |         |           | QC 9 - 18                         |           |
|     |                                   |          |         |           | QC 9 - 24                         | DAS<br>24 |
|     |                                   |          |         |           | QC 9 - 43                         | 9-89      |
|     |                                   |          |         |           | QC 9 - 50                         |           |
|     |                                   |          |         |           | QC 9 - 9                          |           |
| 150 | QC 5                              | 8<br>pcs | 6/11/19 | 0.00 0.00 | QC 5 - 10                         |           |
|     |                                   |          |         |           | QC 5 - 12                         |           |
|     |                                   |          |         |           | QC 5 - 17                         |           |
|     |                                   |          |         |           | QC 5 - 18                         |           |
|     |                                   |          |         |           | QC 5 - 19                         |           |
|     |                                   |          |         |           | QC 5 - 22                         |           |
|     |                                   |          |         |           | QC 5 - 24                         | DAS<br>24 |
|     |                                   |          |         |           | QC 5 - 3                          | 9-89      |
|     |                                   |          |         |           | QC 5 - 43                         |           |
|     |                                   |          |         |           | QC 5 - 49                         |           |
|     |                                   |          |         |           | QC 5 - 51                         |           |
|     |                                   |          |         |           | QC 5 - 58                         |           |
|     |                                   |          |         |           | QC 5 - 68                         |           |
|     |                                   |          |         |           | QC 5 - 9                          |           |
|     |                                   |          |         |           | QC 5 - 50                         |           |
|     |                                   |          |         |           | QC 5 - 30                         |           |
|     |                                   |          |         |           | QC 5 - 40                         |           |
| 160 | Powdercoat - 3 Grey Sand -<br>B4B | 8<br>pcs | 6/11/19 | 0.00 0.15 | Powdercoat - 1 - B4B              |           |
|     |                                   |          |         |           | Powdercoat - 2 - B4B              |           |
|     |                                   |          |         |           | Powdercoat - 3 - B4B              |           |
|     |                                   |          |         |           | Powdercoat - 4 - B4B              |           |
| 170 | QC 3                              | 8<br>pcs | 6/11/19 | 0.00 0.00 | QC 3 - 10                         |           |
|     |                                   |          |         |           | QC 3 - 13                         |           |
|     |                                   |          |         |           | QC 3 - 15                         |           |
|     |                                   |          |         |           | QC 3 - 17                         |           |
|     |                                   |          |         |           | QC 3 - 18                         |           |
|     |                                   |          |         |           | QC 3 - 2                          |           |
|     |                                   |          |         |           | QC 3 - 28                         |           |
|     |                                   |          |         |           | QC 3 - 3                          |           |
|     |                                   |          |         |           | QC 3 - 30                         |           |
|     |                                   |          |         |           | QC 3 - 34                         |           |
|     |                                   |          |         |           | QC 3 - 36                         |           |
|     |                                   |          |         |           | QC 3 - 41                         |           |
|     |                                   |          |         |           | QC 3 - 51                         |           |
|     |                                   |          |         |           | QC 3 - 58                         |           |
|     |                                   |          |         |           | QC 3 - 59                         |           |
|     |                                   |          |         |           | QC 3 - 68                         |           |
|     |                                   |          |         |           | QC 3 - 9                          |           |
|     |                                   |          |         |           | QC 3 - 40                         |           |
|     |                                   |          |         |           | QC 3 - 19                         |           |
|     |                                   |          |         |           | QC 3 - 43                         |           |
|     |                                   |          |         |           | QC 3 - 24                         |           |
| 180 | Packaging 3-1 - Stock - B4B       | 8<br>pcs | 6/11/19 | 0.00 0.00 | Packaging 3 - 1 - B4B             |           |
|     |                                   |          |         |           | Packaging 3 - 2 - B4B             |           |
|     |                                   |          |         |           | Packaging 3 - 3 - B4B             |           |

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|                |          |         |           |                        |         |             |
|----------------|----------|---------|-----------|------------------------|---------|-------------|
|                |          |         |           | Packaging 3 - 4 - B4B  | 5/18/19 | JUN 14 2019 |
|                |          |         |           | Packaging 3 - 5 - B4B  |         |             |
|                |          |         |           | Packaging 3 - 6 - B4B  |         |             |
|                |          |         |           | Packaging 3 - 7 - B4B  |         |             |
|                |          |         |           | Packaging 3 - 8 - B4B  |         |             |
|                |          |         |           | Packaging 3 - 9 - B4B  |         |             |
|                |          |         |           | Packaging 3 - 10 - B4B |         |             |
|                |          |         |           | Packaging 3 - 11 - B4B |         |             |
|                |          |         |           | Packaging 3 - 12 - B4B |         |             |
|                |          |         |           | Packaging 3 - 13 - B4B |         |             |
|                |          |         |           | Packaging 3 - 14 - B4B |         |             |
|                |          |         |           | Packaging 3 - 15 - B4B |         |             |
|                |          |         |           | Packaging 3 - 16 - B4B |         |             |
|                |          |         |           | Packaging 3 - 17 - B4B |         |             |
|                |          |         |           | Packaging 3 - 18 - B4B |         |             |
|                |          |         |           | Packaging 3 - 19 - B4B |         |             |
|                |          |         |           | Packaging 3 - 20 - B4B |         |             |
|                |          |         |           | Packaging 3 - 21 - B4B |         |             |
|                |          |         |           | Packaging 3 - 22 - B4B |         |             |
|                |          |         |           | Packaging 3 - 23 - B4B |         |             |
|                |          |         |           | Packaging 3 - 24 - B4B |         |             |
|                |          |         |           | Packaging 3 - 25 - B4B |         |             |
|                |          |         |           | Packaging 3 - 26 - B4B |         |             |
|                |          |         |           | Packaging 3 - 27 - B4B |         |             |
|                |          |         |           | Packaging 3 - 28 - B4B |         |             |
|                |          |         |           | Packaging 3 - 29 - B4B |         |             |
|                |          |         |           | Packaging 3 - 30 - B4B |         |             |
|                |          |         |           | Packaging 3 - 31 - B4B |         |             |
|                |          |         |           | Packaging 3 - 32 - B4B |         |             |
|                |          |         |           | Packaging 3 - 33 - B4B |         |             |
|                |          |         |           | Packaging 3 - 34 - B4B |         |             |
|                |          |         |           | Packaging 3 - 35 - B4B |         |             |
|                |          |         |           | Packaging 3 - 36 - B4B |         |             |
| 190 QC 21 - SA | 8<br>pcs | 6/11/19 | 0.00 0.00 | QC 21 - SA - 21        |         |             |
|                |          |         |           | QC 21 - SA - 70        | DAG     | JUN 14 2019 |
|                |          |         |           | QC 21 - SA - 53        | 21      |             |

Part Op 120 - (QC8- Inspect parts - second check)  
 Descriptions: 130 - (Weld per dwg A/R S.S. rod Batch: \_\_\_\_\_)  
 140 - (QC9- Inspect visual per QSI004- Fusion Welds)  
 150 - (QC5- Inspect part completeness to step on W/O)  
 160 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3)  
 170 - (QC3- Inspect Part Finish)  
 180 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 190 - (QC21- Final Inspection - Work Order Release)

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## Job BOM

| Part / Item | Component Name     | Quantity            | Operation                          | Container |
|-------------|--------------------|---------------------|------------------------------------|-----------|
| M304S16GA   | 304/316 Sheet .063 | 1.0800 sf (.135 ea) | 100-Waterjet - Flow - 1            | 5159674   |
| D3009-3     | Cup                | 24 pcs (3 ea)       | 130-Large Fab - Welded Assy-2- B4B | 5169400   |

## Job Allocations

| Operation                          | Component Part | Required | Inventory | Allocated |
|------------------------------------|----------------|----------|-----------|-----------|
| 100-Waterjet - Flow - 1            | M304S16GA      | 1        | 358       | 0         |
| 130-Large Fab - Welded Assy-2- B4B | D3009-3        | 24       | 52        | 0         |

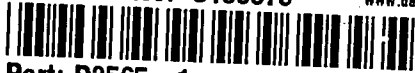
| Part Specifications |                |                                |                |      |                  |
|---------------------|----------------|--------------------------------|----------------|------|------------------|
| Spec No             | Description    | Target/Tolerance               | Limits         | Type | Special Comments |
| 1                   | Wearplate(R44) | 0.879inches + 0.010<br>- 0.001 | 0.889<br>0.878 |      |                  |
| 2                   | Wearplate(R44) | 0.750inches ± 0.030            | 0.780<br>0.720 |      |                  |
| 3                   | Wearplate(R44) | 1.000inches ± 0.030            | 1.030<br>0.970 |      |                  |
| 4                   | Wearplate(R44) | 2.000inches ± 0.030            | 2.030<br>1.970 |      |                  |
| 5                   | Wearplate(R44) | 2.250inches ± 0.010            | 2.260<br>2.240 |      |                  |
| 6                   | Wearplate(R44) | 8.120inches ± 0.010            | 8.130<br>8.110 |      |                  |
| 7                   | Wearplate(R44) | 9.620inches ± 0.030            | 9.650<br>9.590 |      |                  |
| 8                   | Wearplate(R44) | 0.063inches ± 0.010            | 0.073<br>0.053 |      |                  |

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Container No: S188879



Part: D3565-1

Job No: 195784

Serial No/Batch: S188879

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/10/19

*[Handwritten signature]*